





Fig. 5. Method of holding  
Three Siws of Work which has  
been bored

and faced and has had  
the Holes drilled in  
Flange

finished portion of the base  
C. All other portions of the\*  
fixture are. the same as in  
the preceding instance, the  
clumps // being moved  
outward in the T-slots a  
sufficient amount to take  
care  
of the work of larger  
diameter, The tools for  
boring, facing, and cutting  
the packing grooves P are  
also the same.